

DuPont™ Delrin® 911DP BK402

ACETAL RESIN

Product Information

Common features of Delrin® acetal resins include mechanical and physical properties such as high mechanical strength and rigidity, excellent fatigue and impact resistance, as well as resistance to moisture, gasoline, lubricants, solvents, and many other neutral chemicals. Delrin® acetal resins also have excellent dimensional stability and good electrical insulating characteristics. They are naturally resilient, self-lubricating, and available in a variety of colors and speciality grades.

Delrin® acetal resin typically is used in demanding applications in the automotive, domestic appliances, sports, industrial engineering, electronics, and consumer goods industries.

Delrin® 911DP is a low viscosity acetal homopolymer with enhanced crystallization for faster cycle times and excellent creep and fatigue resistance. It has improved thermal stability, excellent dimensional stability, low warpage and fewer voids.

General information	Value	Unit	Test Standard
Resin Identification	POM	-	ISO 1043
Part Marking Code	POM	-	ISO 11469
Rheological properties	Value	Unit	Test Standard
Melt volume-flow rate	21	cm ³ /10min	ISO 1133
Temperature	190	°C	ISO 1133
Load	2.16	kg	ISO 1133
Melt mass-flow rate	24	g/10min	ISO 1133
Melt mass-flow rate, Temperature	190	°C	ISO 1133
Melt mass-flow rate, Load	2.16	kg	ISO 1133
Molding shrinkage, parallel	1.8	%	ISO 294-4, 2577
Molding shrinkage, normal	1.7	%	ISO 294-4, 2577
Mechanical properties	Value	Unit	Test Standard
Tensile Modulus	3400	MPa	ISO 527-1/-2
Yield stress	74	MPa	ISO 527-1/-2
Yield strain	10	%	ISO 527-1/-2
Nominal strain at break	20	%	ISO 527-1/-2
Charpy impact strength			ISO 179/1eU
73°F	160	kJ/m ²	
-22°F	160	kJ/m ²	
Charpy notched impact strength			ISO 179/1eA
73°F	6.5	kJ/m ²	
-22°F	6	kJ/m ²	
Thermal properties	Value	Unit	Test Standard
Melting temperature, 18°F/min	178	°C	ISO 11357-1/-3
Temp. of deflection under load			ISO 75-1/-2
260 psi	107	°C	
65 psi	163	°C	
RTI, electrical			UL 746B
30mil	50	°C	
60mil	110	°C	
120mil	110	°C	
RTI, impact			UL 746B
30mil	50	°C	
60mil	85	°C	
120mil	90	°C	
RTI, strength			UL 746B
30mil	50	°C	
60mil	90	°C	
120mil	95	°C	
Flammability	Value	Unit	Test Standard
Burning Behav. at 60mil nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	yes	-	UL 94
Burning Behav. at thickness h	HB	class	IEC 60695-11-10

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

Asia Pacific

Europe/Middle East/Africa

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Thickness tested	0.8	mm	IEC 60695-11-10
UL recognition	yes	-	UL 94
FMVSS Class	B	-	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	<100	mm/min	ISO 3795 (FMVSS 302)
Other properties			
Density	1420	kg/m ³	ISO 1183
VDA Properties			
Emissions	<8	mg/kg	VDA 275
Fogging, F-value (refraction)	97	%	ISO 6452
Fogging, G-value (condensate)	0.1	mg	ISO 6452
Injection			
Drying Recommended	yes	-	-
Drying Temperature	≥80	°C	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.2	%	-
Melt Temperature Optimum	215	°C	-
Min. melt temperature	210	°C	-
Max. melt temperature	220	°C	-
Mold Temperature Optimum	90	°C	-
Min. mold temperature	80	°C	-
Max. mold temperature	100	°C	-
Hold pressure range	80 - 100	MPa	-
Hold pressure time	7.5	s/mm	-
Annealing time, optional	30	min/mm	-
Annealing temperature	160	°C	-
Extrusion			
Drying Temperature	75 - 85	°C	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.2	%	-
Melt Temperature Optimum	200	°C	-
Melt Temperature Range	195 - 205	°C	-

Characteristics

Processing	<ul style="list-style-type: none">• Injection Molding• Profile Extrusion	<ul style="list-style-type: none">• Sheet Extrusion• Other Extrusion
Delivery form	<ul style="list-style-type: none">• Pellets	
Additives	<ul style="list-style-type: none">• Lubricants	<ul style="list-style-type: none">• Release agent
Regional Availability	<ul style="list-style-type: none">• North America• Europe	<ul style="list-style-type: none">• Asia Pacific• South and Central America• Near East/Africa• Global

Processing Texts

Injection molding

Drying is recommended, but not necessary for newly opened packaging stored in a dry location.

Follow the drying guidelines above in the following cases:

- If moisture is above the Processing Moisture Content recommendation,
- When a resin container is damaged,
- When the material is not properly stored in a dry place at room temperature, or
- When packaging stays open for a significant time.

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 160 mil (Hytrel® measured at 80 mil), IEC Electrical properties measured at 80 mil, all ASTM properties

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measured at 120 mil, and test temperatures are 73°F unless otherwise stated.

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