

DuPont™ Zytel® FR70M30V0 NC010

NYLON RESIN

Product Information

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, DuPont recommends, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® FR70M30V0 NC010 is a 30% mineral reinforced, flame retardant polyamide 66 resin for injection molding.

General information	Value	Unit	Test Standard
Resin Identification	PA66-MD30FR(17)	-	ISO 1043
Part Marking Code	PA66-MD30FR(17)	-	ISO 11469
Rheological properties	dry / cond	Unit	Test Standard
Molding shrinkage, parallel	1.0 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0 / -	%	ISO 294-4, 2577
Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	6500 / 3500	MPa	ISO 527-1/-2
Stress at break	73 / 50	MPa	ISO 527-1/-2
Strain at break	2 / 6	%	ISO 527-1/-2
Charpy impact strength			ISO 179/1eU
73 °F	20 / 30	kJ/m ²	
-22 °F	20 / 19	kJ/m ²	
Charpy notched impact strength			ISO 179/1eA
73 °F	2.5 / 3	kJ/m ²	
-22 °F	2 / 2	kJ/m ²	
Izod notched impact strength			ISO 180/1A
73 °F	2 / 2.5	kJ/m ²	
-22 °F	2 / 1.9	kJ/m ²	
Thermal properties	dry / cond	Unit	Test Standard
Melting temperature, 18 °F/min	263 / *	°C	ISO 11357-1/-3
Temp. of deflection under load			ISO 75-1/-2
260 psi	145 / *	°C	
65 psi	238 / *	°C	
Vicat softening temperature, 90 °F/h, 11 lbf	235 / *	°C	ISO 306
Coeff. of linear therm. expansion, parallel	64 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	81 / *	E-6/K	ISO 11359-1/-2
Thermal conductivity of melt	0.23	W/(m K)	-
Spec. heat capacity of melt	1700	J/(kg K)	-
RTI, electrical			UL 746B
30mil	105 / *	°C	
60mil	120 / *	°C	
120mil	120	°C	
RTI, impact			UL 746B
30mil	95	°C	
60mil	105 / *	°C	
120mil	115	°C	
RTI, strength			UL 746B
30mil	105	°C	
60mil	115 / *	°C	
120mil	115	°C	

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Page: 1 of 11

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Flammability			
	dry / cond	Unit	Test Standard
Burning Behav. at 60mil nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	yes / *	-	UL 94
Burning Behav. at thickness h	V-2 / *	class	IEC 60695-11-10
Thickness tested	0.75 / *	mm	IEC 60695-11-10
UL recognition	yes / *	-	UL 94
Burning Behav. 5V at thickness h	5VA / *	class	IEC 60695-11-20
Thickness tested	1.5 / *	mm	IEC 60695-11-20
UL recognition	yes / *	-	UL 94
Glow Wire Flammability Index			IEC 60695-2-12
30mil	960 / -	°C	
40mil	960 / -	°C	
60mil	960 / -	°C	
120mil	960 / -	°C	
Glow Wire Ignition Temperature			IEC 60695-2-13
30mil	800 / -	°C	
40mil	800 / -	°C	
60mil	800 / -	°C	
120mil	800 / -	°C	
FMVSS Class	DNI	-	ISO 3795 (FMVSS 302)
Electrical properties			
	dry / cond	Unit	Test Standard
Relative permittivity			IEC 62631-2-1
100Hz	4.1 / 9.1	-	
1MHz	3.7 / 4.2	-	
Dissipation factor			IEC 62631-2-1
100Hz	140 / 410	E-4	
1MHz	140 / 500	E-4	
Volume resistivity	>1E13 / 1E9	Ohm*m	IEC 62631-3-1
Surface resistivity	* / >1E15	Ohm	IEC 62631-3-2
Electric strength	40 / 33	kV/mm	IEC 60243-1
Comparative tracking index	325 / -	-	IEC 60112
Other properties			
	dry / cond	Unit	Test Standard
Humidity absorption, 80mil	1.3 / *	%	Sim. to ISO 62
Water absorption, 80mil	4 / *	%	Sim. to ISO 62
Density	1620 / -	kg/m ³	ISO 1183
Density of melt	1400	kg/m ³	-
Injection			
	dry / cond	Unit	Test Standard
Drying Recommended	yes	-	-
Drying Temperature	≥80	°C	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.2	%	-
Melt Temperature Optimum	290	°C	-
Min. melt temperature	280	°C	-
Max. melt temperature	300	°C	-
Max. screw tangential speed	0.2 / *	m/s	-
Mold Temperature Optimum	100	°C	-
Min. mold temperature	50	°C	-
Max. mold temperature	90	°C	-
Hold pressure range	50 - 100	MPa	-
Hold pressure time	3	s/mm	-
Ejection temperature	210	°C	-
Characteristics			
Processing			• Injection Molding
Delivery form			• Pellets

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Page: 2 of 11

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Additives

• Release agent

Regional Availability

• North America
• Europe

• Asia Pacific
• South and Central America

• Near East/Africa
• Global

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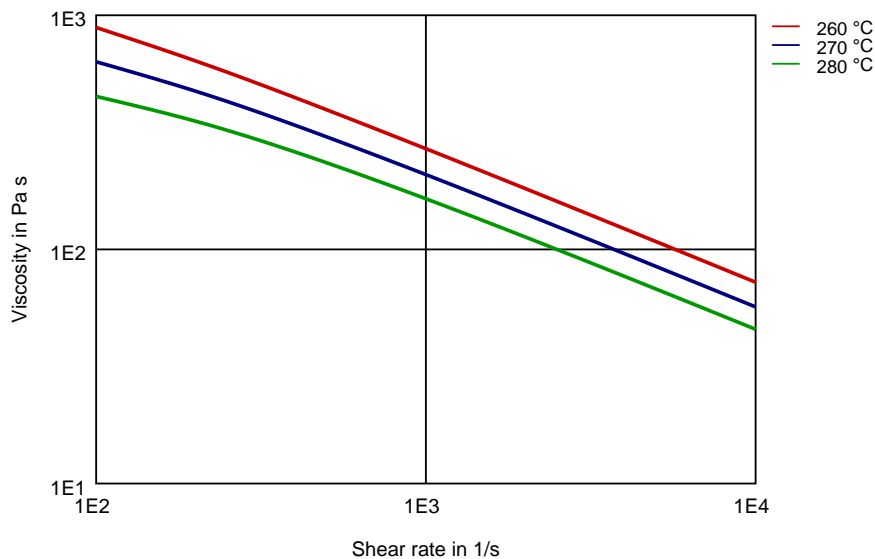


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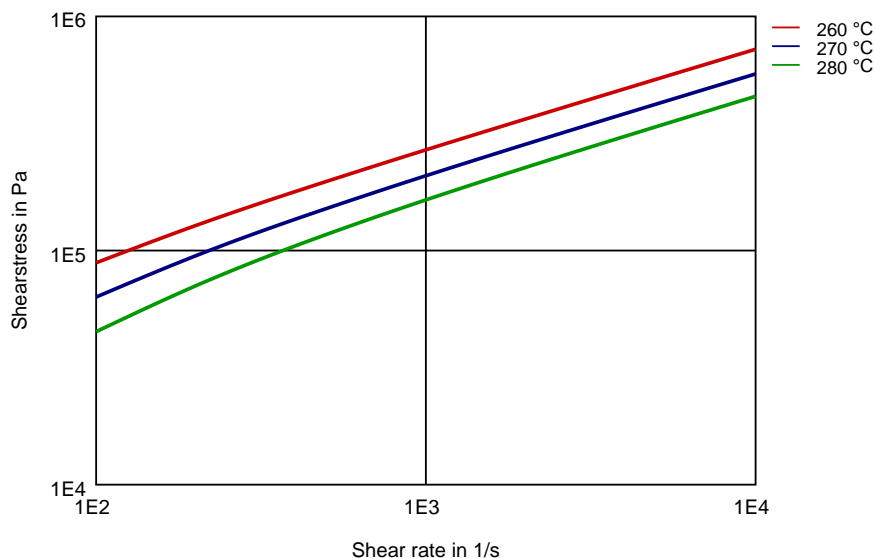
NYLON RESIN

Diagrams

Viscosity-shear rate



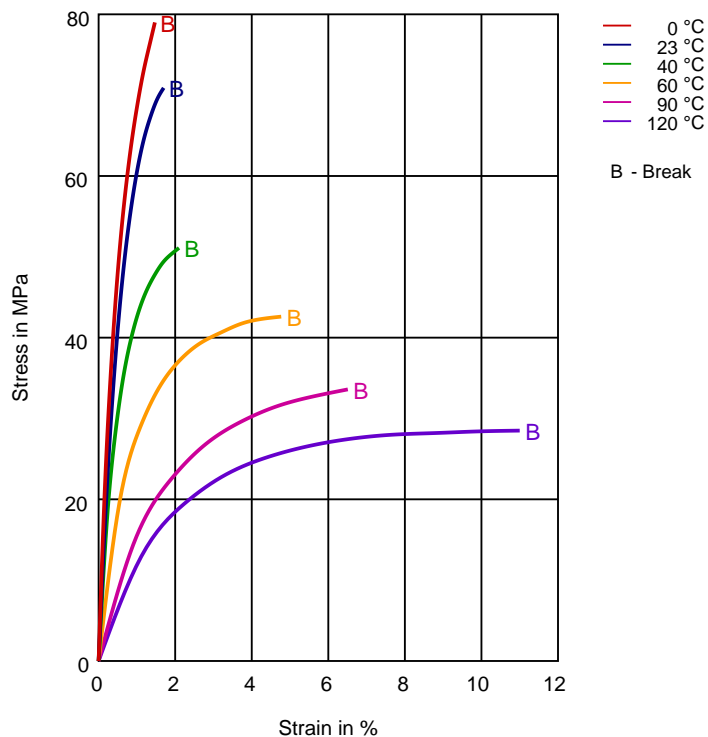
Shearstress-shear rate



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Stress-strain (dry)



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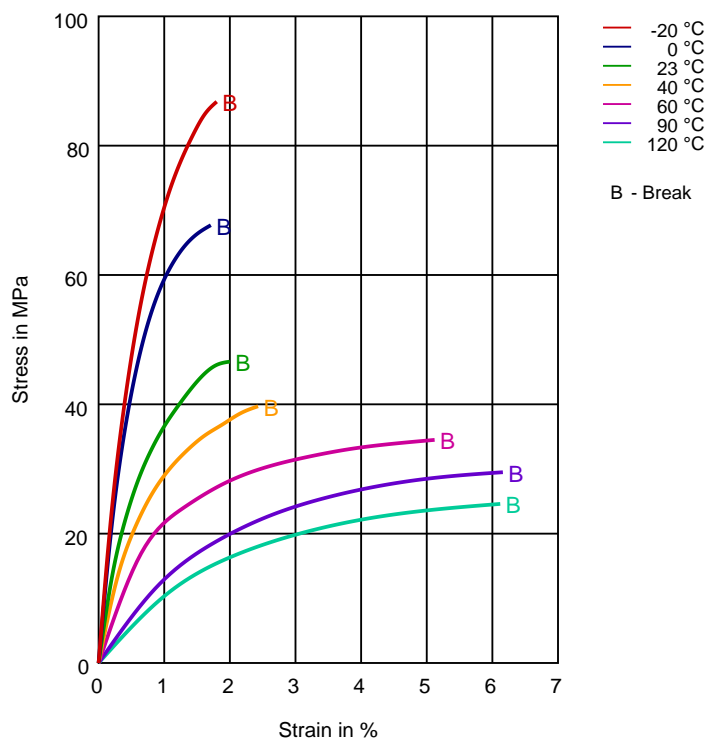
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Stress-strain (cond.)



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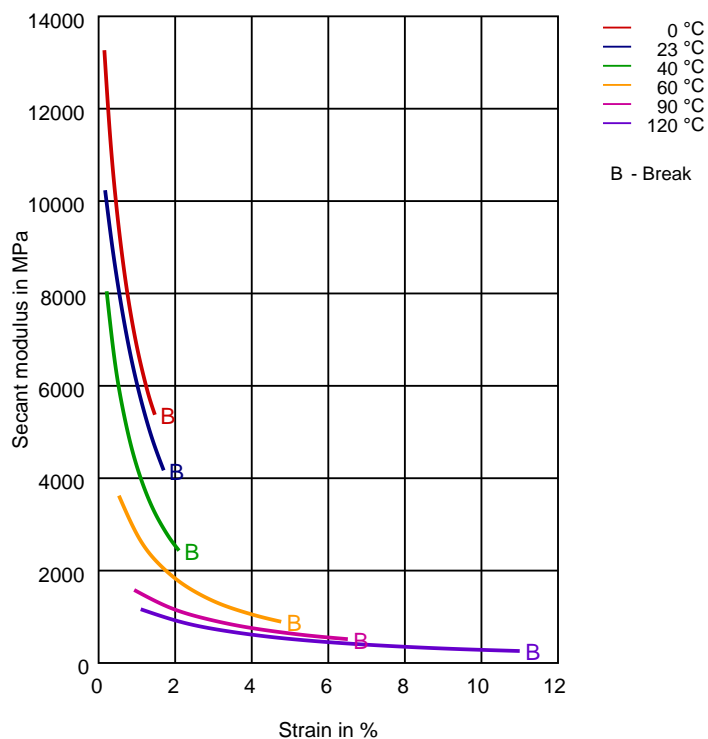
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Secant modulus-strain (dry)



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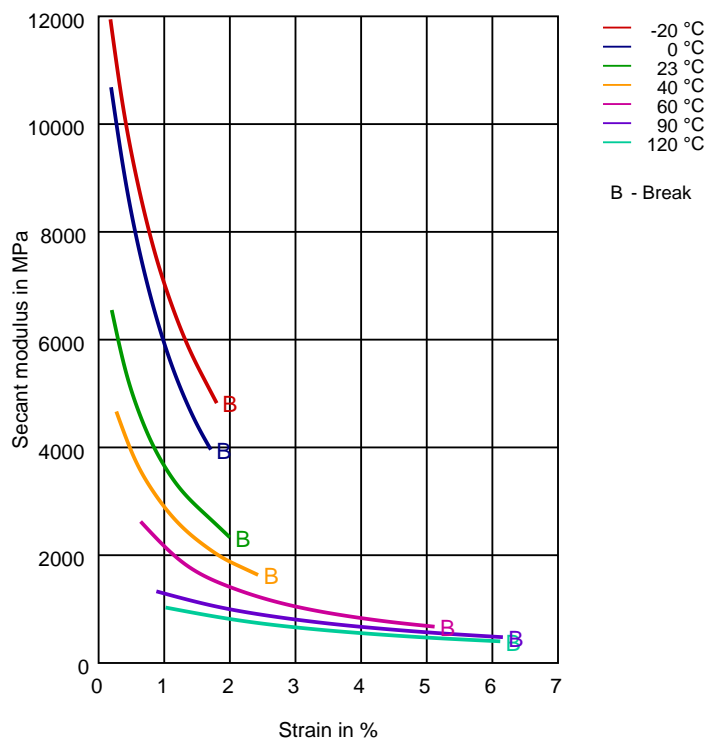
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Secant modulus-strain (cond.)



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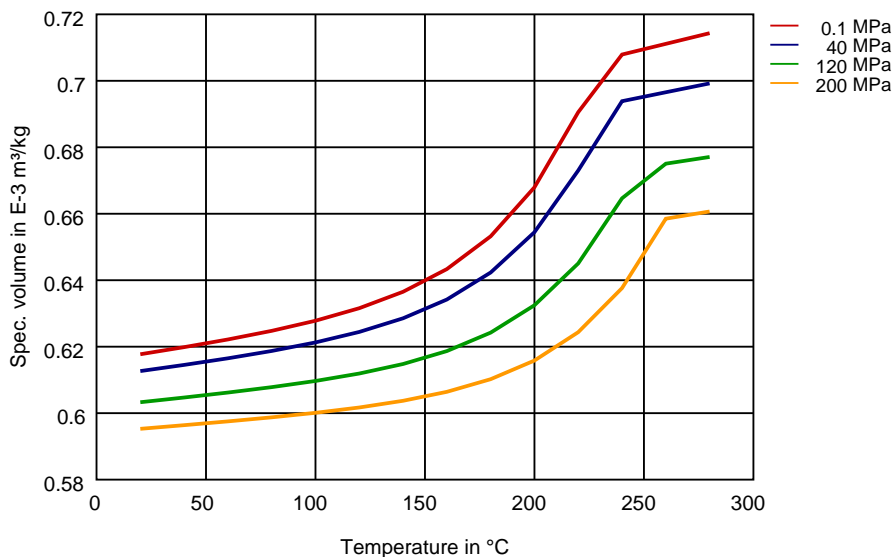
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Specific volume-temperature (pvT)



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Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23 °C)
- ✓ Citric Acid solution (10% by mass) (23 °C)
- ✓ Lactic Acid (10% by mass) (23 °C)
- ✗ Hydrochloric Acid (36% by mass) (23 °C)
- ✗ Nitric Acid (40% by mass) (23 °C)
- ✗ Sulfuric Acid (38% by mass) (23 °C)
- ✗ Sulfuric Acid (5% by mass) (23 °C)
- ✗ Chromic Acid solution (40% by mass) (23 °C)

Bases

- ✗ Sodium Hydroxide solution (35% by mass) (23 °C)
- ✓ Sodium Hydroxide solution (1% by mass) (23 °C)
- ✓ Ammonium Hydroxide solution (10% by mass) (23 °C)

Alcohols

- ✓ Isopropyl alcohol (23 °C)
- ✓ Methanol (23 °C)
- ✓ Ethanol (23 °C)

Hydrocarbons

- ✓ n-Hexane (23 °C)
- ✓ Toluene (23 °C)
- ✓ iso-Octane (23 °C)

Ketones

- ✓ Acetone (23 °C)

Ethers

- ✓ Diethyl ether (23 °C)

Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23 °C)
- ✓ SAE 10W40 multigrade motor oil (130 °C)
- ✓ SAE 80/90 hypoid-gear oil (130 °C)
- ✓ Insulating Oil (23 °C)

Standard Fuels

- ✓ ISO 1817 Liquid 1 - E5 (60 °C)
- ✓ ISO 1817 Liquid 2 - M15E4 (60 °C)
- ✓ ISO 1817 Liquid 3 - M3E7 (60 °C)
- ✓ ISO 1817 Liquid 4 - M15 (60 °C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23 °C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23 °C)



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- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions

- ✓ Sodium Chloride solution (10% by mass) (23°C)
- ✗ Sodium Hypochlorite solution (10% by mass) (23°C)
- ✓ Sodium Carbonate solution (20% by mass) (23°C)
- ✓ Sodium Carbonate solution (2% by mass) (23°C)
- ✗ Zinc Chloride solution (50% by mass) (23°C)

Other

- ✓ Ethyl Acetate (23°C)
- ✗ Hydrogen peroxide (23°C)
- ✓ DOT No. 4 Brake fluid (130°C)
- ✓ Ethylene Glycol (50% by mass) in water (108°C)
- ✓ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
- ✓ 50% Oleic acid + 50% Olive Oil (23°C)
- ✓ Water (23°C)
- ✗ Water (90°C)
- ✗ Phenol solution (5% by mass) (23°C)

Symbols used:

- ✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

- ✗ not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 160 mil (Hytrel® measured at 80 mil), IEC Electrical properties measured at 80 mil, all ASTM properties measured at 120 mil, and test temperatures are 73°F unless otherwise stated.

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